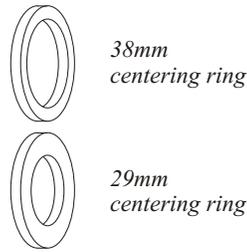
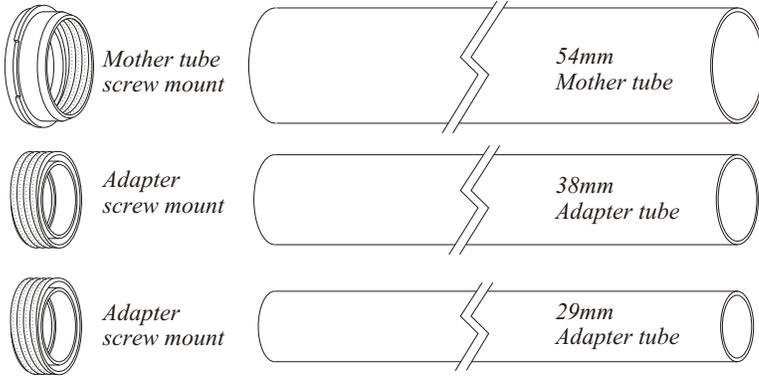


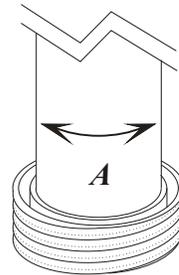
Kwik-Switch 2000 parts list

Kwik-Switch **2000**

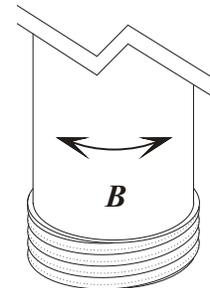


Both adapter screw mounts are identical and can be used with either adapter tube.

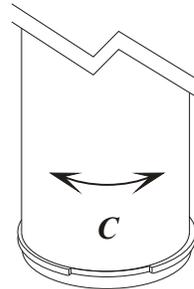
A) Apply a heavy bead of epoxy to the **outside** of the 29mm adapter tube. With the adapter screw mount laying flat on the table, insert the end of the tube into the center opening. While holding the adapter screw mount with one hand, rotate the tube one full rotation in each direction to spread the epoxy. **Be sure the tube is firmly seated in the adapter screw mount.** Let stand with adapter end on table while the epoxy cures.



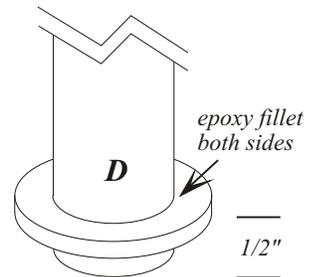
B) Apply a heavy bead of epoxy to the **outside** of the 38mm adapter tube. With the adapter screw mount laying flat on the table, insert the end of the tube into the circular groove. While holding the adapter screw mount with one hand, rotate the tube one full rotation in each direction to spread the epoxy. **Be sure the tube is firmly seated in the adapter screw mount.** Let stand with adapter end on table while the epoxy cures.



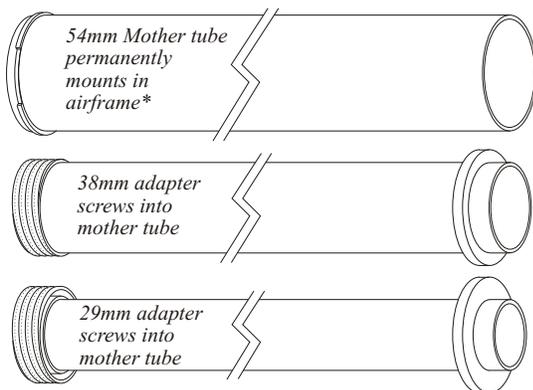
C) Apply a heavy bead of epoxy to the **inside** of the 54mm mother tube. With the mother tube screw mount laying flat on the table, insert the end of the tube over the long, ribbed shoulder. While holding the mother tube screw mount with one hand, rotate the tube one full rotation in each direction to spread the epoxy. **Be sure the tube is firmly seated over the mother tube screw mount.** Let stand with adapter end on table while the epoxy cures.



D) Epoxy the 29mm centering ring over the 29mm adapter tube 1/2" from the end opposite of the adapter screw mount. Epoxy the 38mm centering ring over the 38mm adapter tube 1/2" from the end opposite of the adapter screw mount.

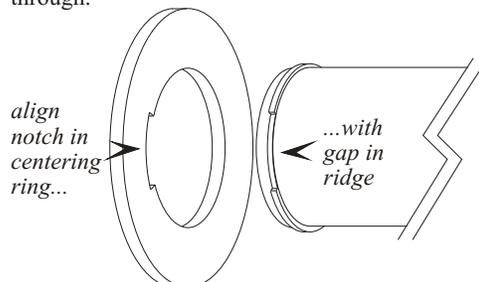


Finished Kwik-Switch set



E) After the epoxy has fully cured, test fit the adapters into the mother tube by inserting the threaded end of the adapter into the open end of the mother tube. Turn the adapter clockwise until it is firmly seated against the top. To remove the adapter, simply turn it counter clockwise until the adapter is free.

*When installing the "Kwik-Switch 2000" into a rocket, it must be secured to the airframe using centering rings. Epoxy the notched (top) centering ring over the exposed shoulder of the mother tube screw adapter. Make sure the notch in the centering ring is aligned with the gap in the ridge of the mother tube screw adapter to allow piston strap to pass through.



Epoxy the second (lower) centering ring 1/8" from the opposite end of the mother tube or where indicated in specific kit instructions.