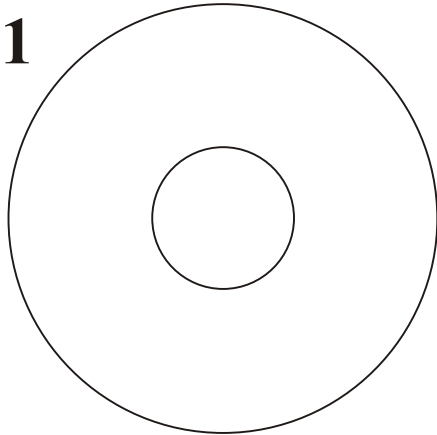


PML CUSTOM CENTERING RING TEMPLATE

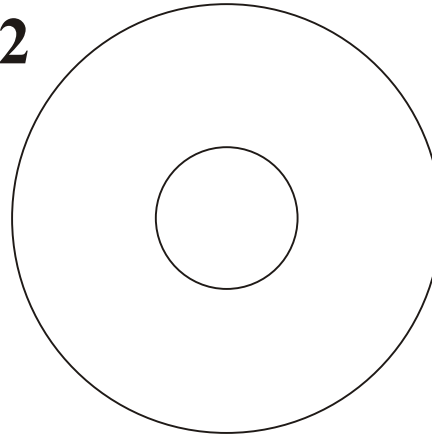
Draw your hole pattern on the blank rings below.

Print out more sheets if you need more rings.

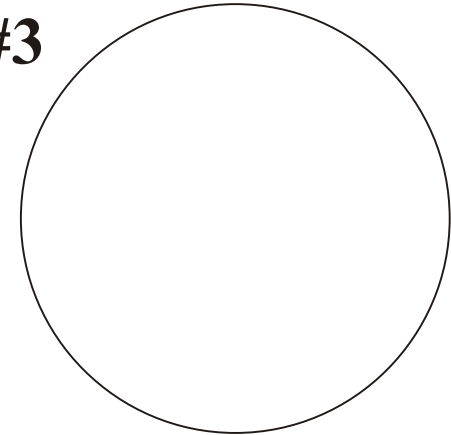
#1



#2



#3



**ITEM # OF RING
TO BE BORED**
(Example: CLCR-6.0-x)

**RING # FROM
ABOVE**

**NUMBER OF
HOLES**

**SIZE OF
HOLES**

**SPACING
BETWEEN HOLES**

ITEM # OF RING TO BE BORED (Example: CLCR-6.0-x)	RING # FROM ABOVE	NUMBER OF HOLES	SIZE OF HOLES	SPACING BETWEEN HOLES

TOTAL HOLES BORED _____ x \$2.00

LARGE HOLES BORED _____ x \$4.00

Use ring diagrams above to illustrate ring configurations. Please allow a minimum of 0.125" spacing between holes and edge. Bore size and OD tolerance: +/- 0.01".

CUSTOM LARGE CLUSTER CENTERING RINGS:

On the 6.0" and 7.5" rings, the cluster holes are bored on a 4.0" diameter circle around the center hole.

On the 11.4" ring, the cluster holes are bored on a 7.75" diameter circle around the center hole.

NOTE: Attach additional instructions and/or drawings to this sheet if necessary. Call 810-327-1710 or FAX 810-327-1712 for quotes on custom fin cutting and other custom made items.